

Work Order ID 67704

Tuesday, March 29, 2011 12:37:27 PM



Page 1

Item ID: D204-635-011

Accept



Setup Start



Revision ID:

Item Name: Skidtube

Stop



Start Date: 3/29/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/29/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: MT Date: 11-02-29

Tooling:

Date:

Run Start



QC: Date:

SPC (Y/N):

Date:

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| | |

| | | |
|-----|--|------|
| 100 | | 0.00 |
|-----|--|------|



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D204-635-011
CHG 008

0.00

S 11/03/29

11-03-29

| | | |
|-----|----------|------|
| 110 | Pick Kit | 0.00 |
|-----|----------|------|



Packaging

Packaging

Memo

0.00

11/03/29

| | | |
|-----|--------------------------|------|
| 120 | QC3- Inspect Part Finish | 0.00 |
|-----|--------------------------|------|



QC

Quality Control

Memo

0.00

S 11/03/29

(+U)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries

Work Order ID 67704

Tuesday, March 29, 2011 12:37:27 PM



Page 2

Item ID: D204-635-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube

Start Date: 3/29/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/29/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D204-635-011

Location: _____

PPP rev

*NEW G**11/3/29*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*11/03/29**ME**11-03-29*

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

Tuesday, March 29, 2011 12:37:24 PM

Page 1

Work Order ID: 67704

Parent Item: D204-635-011

Parent Item Name: Skidtube

Start Date: 3/29/2011

Required Date: 3/29/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:G 02.08.28 Removed QC5 KJ
 IPP Rev:H 08-08-12 now @ chg 006 (DSI 9418) DD verified by:EC
 IPP Rev J 09.01.28 DSI 9418 rvB EC verified by:DD IPP REV:K
 10.12.01 as per chg008 DD verf:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|--------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D204-635-041 Replacement Skidtube | | Manufactured | No | | | 110 | Each | 3.0000 | 1 | 1 | | | |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| FG072 | 2 | |
| 65739 | 1 | |
| 65740 | 1 | |
| MEZZ | 1 | |
| 21564 | 1 | |

K10003 CHG008
 Saddle, D205-634-011

Manufactured No 110 Each 4.0000 1

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| PKG | 4 | |
| 57963 | 0 | |
| 64984 | 4 | |

| | | | |
|---|-------------------------|--|-----------|
| DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7 | | TC APPROVAL # 09-89 TEL: 1-613-632-5200 | |
| P/N | D204-635-041 | CHG | CHG003 |
| DESC. | Skidtube | STC | SH96-88 |
| LOT | B65739 | STC | SR00563NY |
| MODEL | Bell 204/UH-1/TH-1/HH-1 | STC | |
| MADE IN CANADA | | D2729-1 | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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NOTE: Date & initial all entries